

Work Order ID 86518

86518

Page 1

July-03-12 2:00:08 PM

Item ID: D206-667-017 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Grounding Strap Installation

Start Date: 7/03/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/03/12 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D206-667	D

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-667-017 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

5/26/13

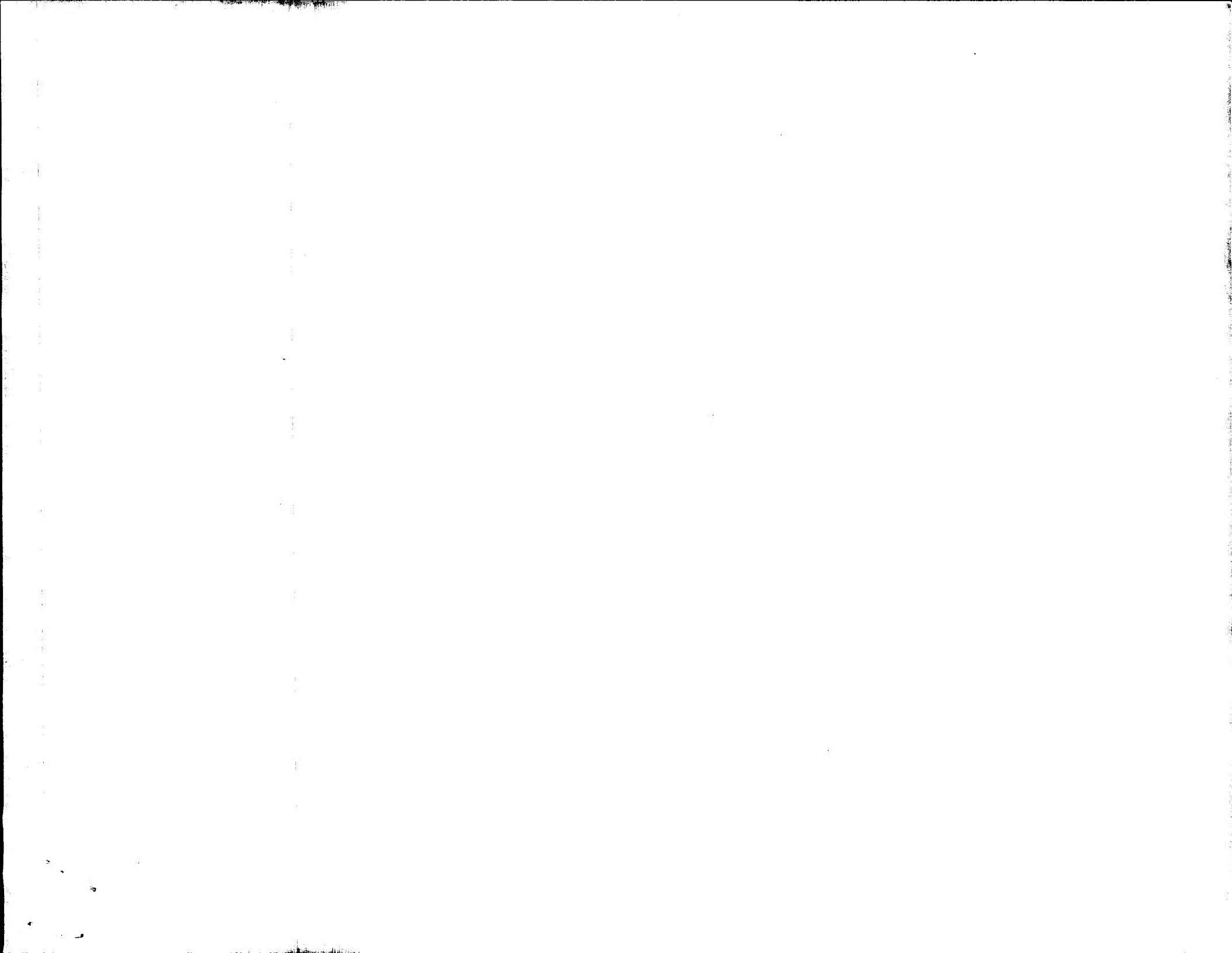
2x

SP

12-7-3.

5/26/13

(7)



July-03-12 2:00:08 PM

Item ID: D206-667-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Grounding Strap Installation

Stop ***NS2***

Start Date: 7/03/12 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 7/03/12 **Req'd Qty:** 2.00 ***2***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D206-667-017

Location:

PPP rev: draft

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

2x

8p
12-7-3

12/7/3

MF

1207-03

Picklist Print

July-03-12 2:00:07 PM

Page 1

Work Order ID: 86518

Parent Item: D206-667-017

Parent Item Name: Grounding Strap Installation

Start Date: 7/03/12

Required Date: 7/03/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.03.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN742D36
Plain Clamp Loop

Purchased

No

110

Each

20.0000

Location

Loc Qty

Loc Code

ST324

20

122266

20

MS9165-05

Bracket

Purchased

No

110

Each

20.0000

Location

Loc Qty

Loc Code

ST296

20

117053

20

MS21042-3

USE MS21042L3

Purchased

No

110

Each

0.0000

MS27039-1-08

Screw

Purchased

No

110

Each

1,180.0000

Location

Loc Qty

Loc Code

ST291

1180

117423

81

119075

1

120308

166

121011

43

121243

500

121708

389

NAS1149C0332R

Washer

Purchased

No

110

Each

9,366.0000

Location

Loc Qty

Loc Code

297

9300

122063

9300

ST297

66

121509

66

2 4 m122266 SP C

2 4 SP C

2 4 m121444 SP C

2 4 SP C

2 4 8 SP 12-7-3. C

2 4 SP C

5.3 CROSSTUBE KITS

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)

• COPYRIGHT © 2001 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 11.05.01